

M.O.		3466	3468	3472							
DRAWING NO.		3467	3469								
3466	3468	3469	3470								
M.O.		3467	3472	3477	3482	3487	3492	3497	3500	3507	3510
DETAIL NO.		3468	3473	3478	3483	3488	3493	3498	3503	3508	3513
3469	3484	3489	3474	3479	3484	3489	3494	3499	3504	3509	
3480	3485	3475	3476	3480	3485	3490	3495	3500	3505	3510	
3483	3486	3471	3476	3481	3486	3491	3496	3501	3506	3511	
					</						

CANCELLED.

LIST OF DRAWING NUMBERS CALLED FOR ON THIS SCHEDULE
FOR DETAILS NOT COVERED BY A DRAWING NUMBER SEE ITEMS
MARKED N.D. ON SCHEDULE.

ANY DRAWING NUMBER MAY BE COMPRISED OF MORE THAN ONE
SHEET TO COVER APPROVED ALTERNATIVES.

REVISED 2-8-44 (24-44)

		SCHEDULE OF DETAILS Nº D.D.(E) 3506 6 SHEETS - SHEET Nº1
IS 1-4-5	DRAWING CANCELLED. R.127.	DATE - 12-5-50
DATE.	AMENDMENTS	

GENERAL REARRANGEMENT DD(E) 3566		
U.S. ASSEMBLY HP	DESCRIPTION	COMPONENTS
3544	BODY, ASSEMBLY	M.S. DETAIL HP 3487, 3488,
		3475, 3476, 3483, 3487,
		3486 (2 OPT) 3489, 3503,
		3500, 3501
		M.S. ASSEMBLY HP 3505, 3506,
		3508, 3509, 3512
3545	BODY, WITH PERMANENT FITTINGS ASSEMBLY (INCORPORATED IN U.S. ASSEMBLY HP 3544)	M.S. DETAIL HP 3485, 3477
3546	LATCH, SAFETY ASSEMBLY (INCORPORATED IN U.S. ASSEMBLY HP 3544)	M.S. DETAIL HP 3485, 3488,
		3489, 3501
3547	SLIDE, SPRING, MAIN ASSEMBLY	M.S. DETAIL HP 3471, 3480,
		3502
		BALL, $\frac{1}{16}$ IN DIAMETER STEEL 40
3548	LINK, HAMMER, ASSEMBLY (INCORPORATED IN U.S. ASSEMBLY HP 3544)	M.S. DETAIL HP 3475, 3476,
		3478, 3480, 3484, 3504
3549	SPRING, BEAR, ASSEMBLY (INCORPORATED IN U.S. ASSEMBLY HP 3544)	M.S. DETAIL HP 3508, 3501
3550	SLIDE, ASSEMBLY	M.S. DETAIL HP 3481, 3483,
		3479, 3473, 3478, 3483,
		3489, 3491, 3495, 3499,
		3504, 3506
		M.S. ASSEMBLY HP 3501
3551	SLIDE, WITH PERMANENT FITTINGS, ASSEMBLY (INCORPORATED IN U.S. ASSEMBLY HP 3550)	M.S. DETAIL HP 3485, 3486,
		3484, 3487

CANCELLED

~~REPLACES DD(E) 3566~~

SCHEDULE OF PARTS

NO DD(E) 3566

6 SHEETS- SHEET NO 2

DATE-08-0-00

U.S. 44 3566-0000-00, 0-00-00

DATE: AMENDMENTS

SMALL ARMS

GENERAL INVESTIGATION OF D. D. [REDACTED] 1966

[illegible]

CANCELLED


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		SCHEDULE OF DETAILS.
		Nº D.D.(E). 3586
		6 SHEETS - SHEET Nº.3
20-10-97	RELEVING COMPANY S.A. S.R.L.	A.187
DATE	AUTENTICAZIONE	DATO 20-10-97

N. S. DETAIL NO.	DESCRIPTION.	QTY FOR PARTS.
3460	ARM, REAR, CONNECTING.	1
3461	BALL, ^{5/16} DIA. HOOKED.	1
3462	BARREL.	1
3463	BLADE, FORESIGHT.	1
3464	BOOK.	1
3465	BUSH, SLIDE, FRONT.	1
3466	BUSH, SLIDE, REAR.	1
3467	CATCH, MAGAZINE.	1
3468	CATCH, SAFETY.	1
3469	EJECTOR.	1
3470	EXTRACTOR.	
3471	GUIDE, SPRING MAIN.	1
3472	HAMMER.	1

CANCELLED

REPLACES D.D. (E) 3566

10-1-45 DATE	(ORIGINAL) CANCELLED. R. 107.  AMENDMENTS	SCHEDULE OF DETAILS Nº D.D.(E) 3566 6 SHEETS - SHEET Nº 4 DATE - 28-6-45

REPLACES D.D. (E) 3566

W.D. DETAIL NO.	DESCRIPTION	QTY PER PARTIAL
3473	LEAF, BACKSIGHT	1
3474	LEVER, SLIDE LOCKING	1
3475	LEVER, TRIPPING	1
3476	LINK, HARNACK	1
3477	LOCKING - PEG	1
3478	NUT, SPRING, LINK	1
3479	PIN, ARM	1
3480	PIN, KNS, LINK	1
3481	PIN, KNS, TRIGGER	1
3482	PIN, CATCH, MAGAZINE	1
3483	PIN, FINGER	1
3484	PIN, NUT, RETAINING	1
3485	PIN, PLUNGER	1
3486	PIN, PLUNGER, TRIPPING LEVER	1
	PIN, SPRING TRIPPING LEVER	1
3487	PIN, SEAR	1
3488	PLATE, LOCKING	1
3489	PLUG, GUIDE	1
3491	PLUNGER, BACKSIGHT	1
3493	PLUNGER, CATCH, SAFETY	1
3495	PLUNGER, LEVER, TRIPPING	1
3494	SPRT, BUSH	1

CANCELLED

REPLACES TABLE 3566

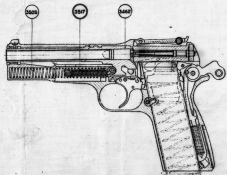
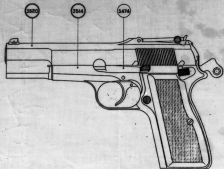
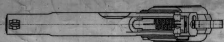
		SCHEDULE OF DETAILS NO D.D.(E) 3566 5 SHEETS - SHEET NO 5 DATE - 28-8-68
D.D. 48 DATE	ORIGINAL CANCELLED - 4 FEB 1969 AMENDMENTS	

SHALL ARMED

AMENDMENTS

DATE &
DETAILS

NATURE



THE FOLLOWING APPROPRIATIONS ARE USED WITH WEAPONS

MACHINE, PISTOL, 9MM BROWNING (FN) AUTOMATIC (M7) (M) 8-0738847

M7 (M) PISTOL, 9MM BROWNING (FN) AUTOMATIC (M7) (M) 8-0738848

MAGAZINE, PISTOL, 9MM BROWNING (FN) AUTOMATIC (M7) (M) 8-0738849

M7 (M) PISTOL, 9MM BROWNING (FN) AUTOMATIC (M7) (M) 8-0738850

NEW SHOOTING WEAPON READY FOR STOPPING.

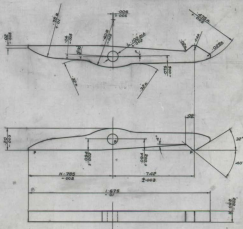
2802 SCOTTED M & DETAIL NUMBER
2804 SCOTTED M & ASSEMBLY NUMBER

1-001-114
RECEIVED 1-10-64

PISTOL, 9MM BROWNING (FN) AUTOMATIC. (M7) (UK)

DD FORM 3558

20-2-40
1-001-114
RECEIVED 1-10-64
FOR 1-10-64



ACTUAL SIZE

CANCELLED.

HEAT TREATMENT

WROUGHT & TEMPERED TO A B.R.N. OF 300-400
MEASURED AT X.

FINISH

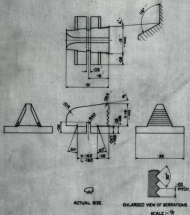
BROWNED OR OTHER APPROVED ANTI-RUST FINISH
POLISHED WHERE MARKED P.

ARM, SEAR, CONNECTING.

SEALED
3-10-44 (X.3)

		DESIGN DEPARTMENT (E)
		DATE - 22-2-42
		DIMENSIONS IN INCHES
		SCALE - 1/2" = 1"
		MAT' STEEL SPEC. 1/2"
3-10-44	DRAWING CANCELLED - 3-10-44	MG.DETAIL N° 3461
DATE	AMENDMENTS	

FOR EXPLANATION OF DIMENSIONING, ETC., SEE NOTE SHEET C



1992

BELOWED OR OTHER APPROVED
ANTI-BLAST FURNACE

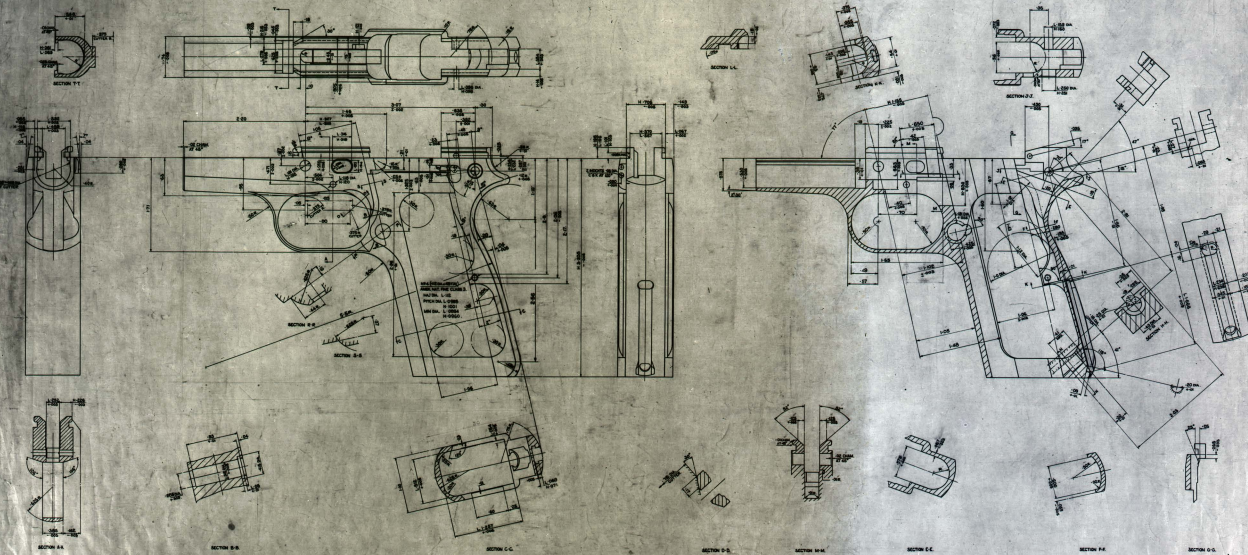
CANCELLED.

BLADE, FORESIGHT.

1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008, 2009, 2010, 2011, 2012, 2013, 2014, 2015, 2016, 2017, 2018, 2019, 2020, 2021, 2022, 2023, 2024, 2025, 2026, 2027, 2028, 2029, 2030, 2031, 2032, 2033, 2034, 2035, 2036, 2037, 2038, 2039, 2040, 2041, 2042, 2043, 2044, 2045, 2046, 2047, 2048, 2049, 2050, 2051, 2052, 2053, 2054, 2055, 2056, 2057, 2058, 2059, 2060, 2061, 2062, 2063, 2064, 2065, 2066, 2067, 2068, 2069, 2070, 2071, 2072, 2073, 2074, 2075, 2076, 2077, 2078, 2079, 2080, 2081, 2082, 2083, 2084, 2085, 2086, 2087, 2088, 2089, 2090, 2091, 2092, 2093, 2094, 2095, 2096, 2097, 2098, 2099, 2100, 2101, 2102, 2103, 2104, 2105, 2106, 2107, 2108, 2109, 2110, 2111, 2112, 2113, 2114, 2115, 2116, 2117, 2118, 2119, 2120, 2121, 2122, 2123, 2124, 2125, 2126, 2127, 2128, 2129, 2130, 2131, 2132, 2133, 2134, 2135, 2136, 2137, 2138, 2139, 2140, 2141, 2142, 2143, 2144, 2145, 2146, 2147, 2148, 2149, 2150, 2151, 2152, 2153, 2154, 2155, 2156, 2157, 2158, 2159, 2160, 2161, 2162, 2163, 2164, 2165, 2166, 2167, 2168, 2169, 2170, 2171, 2172, 2173, 2174, 2175, 2176, 2177, 2178, 2179, 2180, 2181, 2182, 2183, 2184, 2185, 2186, 2187, 2188, 2189, 2190, 2191, 2192, 2193, 2194, 2195, 2196, 2197, 2198, 2199, 2200, 2201, 2202, 2203, 2204, 2205, 2206, 2207, 2208, 2209, 2210, 2211, 2212, 2213, 2214, 2215, 2216, 2217, 2218, 2219, 2220, 2221, 2222, 2223, 2224, 2225, 2226, 2227, 2228, 2229, 2230, 2231, 2232, 2233, 2234, 2235, 2236, 2237, 2238, 2239, 2240, 2241, 2242, 2243, 2244, 2245, 2246, 2247, 2248, 2249, 2250, 2251, 2252, 2253, 2254, 2255, 2256, 2257, 2258, 2259, 2260, 2261, 2262, 2263, 2264, 2265, 2266, 2267, 2268, 2269, 2270, 2271, 2272, 2273, 2274, 2275, 2276, 2277, 2278, 2279, 2280, 2281, 2282, 2283, 2284, 2285, 2286, 2287, 2288, 2289, 2290, 2291, 2292, 2293, 2294, 2295, 2296, 2297, 2298, 2299, 2300, 2301, 2302, 2303, 2304, 2305, 2306, 2307, 2308, 2309, 2310, 2311, 2312, 2313, 2314, 2315, 2316, 2317, 2318, 2319, 2320, 2321, 2322, 2323, 2324, 2325, 2326, 2327, 2328, 2329, 2330, 2331, 2332, 2333, 2334, 2335, 2336, 2337, 2338, 2339, 2340, 2341, 2342, 2343, 2344, 2345, 2346, 2347, 2348, 2349, 2350, 2351, 2352, 2353, 2354, 2355, 2356, 2357, 2358, 2359, 2360, 2361, 2362, 2363, 2364, 2365, 2366, 2367, 2368, 2369, 2370, 2371, 2372, 2373, 2374, 2375, 2376, 2377, 2378, 2379, 2380, 2381, 2382, 2383, 2384, 2385, 2386, 2387, 2388, 2389, 2390, 2391, 2392, 2393, 2394, 2395, 2396, 2397, 2398, 2399, 2400, 2401, 2402, 2403, 2404, 2405, 2406, 2407, 2408, 2409, 2410, 2411, 2412, 2413, 2414, 2415, 2416, 2417, 2418, 2419, 2420, 2421, 2422, 2423, 2424, 2425, 2426, 2427, 2428, 2429, 2430, 2431, 2432, 2433, 2434, 2435, 2436, 2437, 2438, 2439, 2440, 2441, 2442, 2443, 2444, 2445, 2446, 2447, 2448, 2449, 2450, 2451, 2452, 2453, 2454, 2455, 2456, 2457, 2458, 2459, 2460, 2461, 2462, 2463, 2464, 2465, 2466, 2467, 2468, 2469, 2470, 2471, 2472, 2473, 2474, 2475, 2476, 2477, 2478, 2479, 2480, 2481, 2482, 2483, 2484, 2485, 2486, 2487, 2488, 2489, 2490, 2491, 2492, 2493, 2494, 2495, 2496, 2497, 2498, 2499, 2500, 2501, 2502, 2503, 2504, 2505, 2506, 2507, 2508, 2509, 2510, 2511, 2512, 2513, 2514, 2515, 2516, 2517, 2518, 2519, 2520, 2521, 2522, 2523, 2524, 2525, 2526, 2527, 2528, 2529, 2530, 2531, 2532, 2533, 2534, 2535, 2536, 2537, 2538, 2539, 2540, 2541, 2542, 2543, 2544, 2545, 2546, 2547, 2548, 2549, 2550, 2551, 2552, 2553, 2554, 2555, 2556, 2557, 2558, 2559, 2560, 2561, 2562, 2563, 2564, 2565, 2566, 2567, 2568, 2569, 2570, 2571, 2572, 2573, 2574, 2575, 2576, 2577, 2578, 2579, 2580, 2581, 2582, 2583, 2584, 2585, 2586, 2587, 2588, 2589, 2590, 2591, 2592, 2593, 2594, 2595, 2596, 2597, 2598, 2599, 2600, 2601, 2602, 2603, 2604, 2605, 2606, 2607, 2608, 2609, 2610, 2611, 2612, 2613, 2614, 2615, 2616, 2617, 2618, 2619, 2620, 2621, 2622, 2623, 2624, 2625, 2626, 2627, 2628, 2629, 2630, 2631, 2632, 2633, 2634, 2635, 2636, 2637, 2638, 2639, 2640, 2641, 2642, 2643, 2644, 2645, 2646, 2647, 2648, 2649, 2650, 2651, 2652, 2653, 2654, 2655, 2656, 2657, 2658, 2659, 2660, 2661, 2662, 2663, 2664, 2665, 2666, 2667, 2668, 2669, 2670, 2671, 2672, 2673, 2674, 2675, 2676, 2677, 2678, 2679, 2680, 26

		DESIGN DEPARTMENT (E)
		DATE - 88-8-88
		DRAWINGS IN INCHES
		SCALE - 1/4" = 1'-0"
		MATLS - STEEL SPEC. A
BY - J. AN	CHECKED - J. AN	31 MG DETAIL N° 3483
DATE	APPROVED	

MIGUEL A. NÚÑEZ



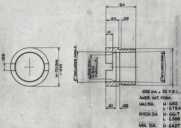
CANCELLED.
BODY

FINISH:
GRIND OR OTHER APPROVED FINISH AFTER MACHINING

DESIGNED BY	DATE	SCALE	REVISIONS
ENGINEER	APPROVED	BY	DATE
DRAWN	CHECKED	DATE	REVISIONS
DATE	REVISIONS	DATE	REVISIONS

REVISIONS
REVISION NO. 1
DATE 10-10-19
BY J. H. B. 10-10-19
SCALE 1/2"
MATERIAL STEEL 1045
M.G. DETAIL NO. 46

FOR EXPLANATION OF DIMENSIONING, ETC., SEE NOTE SHEETS



1000

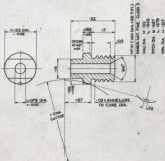
10

RECEIVED ON OTHER APPROVED
MULTI-PART FORMS AFTER APPROVAL

CANCELLED
BUSH, SLIDE, FRONT

1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008, 2009, 2010, 2011, 2012, 2013, 2014, 2015, 2016, 2017, 2018, 2019, 2020, 2021, 2022, 2023, 2024, 2025, 2026, 2027, 2028, 2029, 2030, 2031, 2032, 2033, 2034, 2035, 2036, 2037, 2038, 2039, 2040, 2041, 2042, 2043, 2044, 2045, 2046, 2047, 2048, 2049, 2050, 2051, 2052, 2053, 2054, 2055, 2056, 2057, 2058, 2059, 2060, 2061, 2062, 2063, 2064, 2065, 2066, 2067, 2068, 2069, 2070, 2071, 2072, 2073, 2074, 2075, 2076, 2077, 2078, 2079, 2080, 2081, 2082, 2083, 2084, 2085, 2086, 2087, 2088, 2089, 2090, 2091, 2092, 2093, 2094, 2095, 2096, 2097, 2098, 2099, 2100, 2101, 2102, 2103, 2104, 2105, 2106, 2107, 2108, 2109, 2110, 2111, 2112, 2113, 2114, 2115, 2116, 2117, 2118, 2119, 2120, 2121, 2122, 2123, 2124, 2125, 2126, 2127, 2128, 2129, 2130, 2131, 2132, 2133, 2134, 2135, 2136, 2137, 2138, 2139, 2140, 2141, 2142, 2143, 2144, 2145, 2146, 2147, 2148, 2149, 2150, 2151, 2152, 2153, 2154, 2155, 2156, 2157, 2158, 2159, 2160, 2161, 2162, 2163, 2164, 2165, 2166, 2167, 2168, 2169, 2170, 2171, 2172, 2173, 2174, 2175, 2176, 2177, 2178, 2179, 2180, 2181, 2182, 2183, 2184, 2185, 2186, 2187, 2188, 2189, 2190, 2191, 2192, 2193, 2194, 2195, 2196, 2197, 2198, 2199, 2200, 2201, 2202, 2203, 2204, 2205, 2206, 2207, 2208, 2209, 2210, 2211, 2212, 2213, 2214, 2215, 2216, 2217, 2218, 2219, 2220, 2221, 2222, 2223, 2224, 2225, 2226, 2227, 2228, 2229, 2230, 2231, 2232, 2233, 2234, 2235, 2236, 2237, 2238, 2239, 2240, 2241, 2242, 2243, 2244, 2245, 2246, 2247, 2248, 2249, 2250, 2251, 2252, 2253, 2254, 2255, 2256, 2257, 2258, 2259, 2260, 2261, 2262, 2263, 2264, 2265, 2266, 2267, 2268, 2269, 2270, 2271, 2272, 2273, 2274, 2275, 2276, 2277, 2278, 2279, 2280, 2281, 2282, 2283, 2284, 2285, 2286, 2287, 2288, 2289, 2290, 2291, 2292, 2293, 2294, 2295, 2296, 2297, 2298, 2299, 2300, 2301, 2302, 2303, 2304, 2305, 2306, 2307, 2308, 2309, 2310, 2311, 2312, 2313, 2314, 2315, 2316, 2317, 2318, 2319, 2320, 2321, 2322, 2323, 2324, 2325, 2326, 2327, 2328, 2329, 2330, 2331, 2332, 2333, 2334, 2335, 2336, 2337, 2338, 2339, 2340, 2341, 2342, 2343, 2344, 2345, 2346, 2347, 2348, 2349, 2350, 2351, 2352, 2353, 2354, 2355, 2356, 2357, 2358, 2359, 2360, 2361, 2362, 2363, 2364, 2365, 2366, 2367, 2368, 2369, 2370, 2371, 2372, 2373, 2374, 2375, 2376, 2377, 2378, 2379, 2380, 2381, 2382, 2383, 2384, 2385, 2386, 2387, 2388, 2389, 2390, 2391, 2392, 2393, 2394, 2395, 2396, 2397, 2398, 2399, 2400, 2401, 2402, 2403, 2404, 2405, 2406, 2407, 2408, 2409, 2410, 2411, 2412, 2413, 2414, 2415, 2416, 2417, 2418, 2419, 2420, 2421, 2422, 2423, 2424, 2425, 2426, 2427, 2428, 2429, 2430, 2431, 2432, 2433, 2434, 2435, 2436, 2437, 2438, 2439, 2440, 2441, 2442, 2443, 2444, 2445, 2446, 2447, 2448, 2449, 2450, 2451, 2452, 2453, 2454, 2455, 2456, 2457, 2458, 2459, 2460, 2461, 2462, 2463, 2464, 2465, 2466, 2467, 2468, 2469, 2470, 2471, 2472, 2473, 2474, 2475, 2476, 2477, 2478, 2479, 2480, 2481, 2482, 2483, 2484, 2485, 2486, 2487, 2488, 2489, 2490, 2491, 2492, 2493, 2494, 2495, 2496, 2497, 2498, 2499, 2500, 2501, 2502, 2503, 2504, 2505, 2506, 2507, 2508, 2509, 2510, 2511, 2512, 2513, 2514, 2515, 2516, 2517, 2518, 2519, 2520, 2521, 2522, 2523, 2524, 2525, 2526, 2527, 2528, 2529, 2530, 2531, 2532, 2533, 2534, 2535, 2536, 2537, 2538, 2539, 2540, 2541, 2542, 2543, 2544, 2545, 2546, 2547, 2548, 2549, 2550, 2551, 2552, 2553, 2554, 2555, 2556, 2557, 2558, 2559, 2560, 2561, 2562, 2563, 2564, 2565, 2566, 2567, 2568, 2569, 2570, 2571, 2572, 2573, 2574, 2575, 2576, 2577, 2578, 2579, 2580, 2581, 2582, 2583, 2584, 2585, 2586, 2587, 2588, 2589, 2590, 2591, 2592, 2593, 2594, 2595, 2596, 2597, 2598, 2599, 2600, 2601, 2602, 2603, 2604, 2605, 2606, 2607, 2608, 2609, 2610, 2611, 2612, 2613, 2614, 2615, 2616, 2617, 2618, 2619, 2620, 2621, 2622, 2623, 2624, 2625, 2626, 2627, 2628, 2629, 2630, 2631, 2632, 2633, 2634, 2635, 2636, 2637, 2638, 2639, 2640, 2641, 2642, 2643, 2644, 2645, 2646, 2647, 2648, 2649, 2650, 2651, 2652, 2653, 2654, 2655, 2656, 2657, 2658, 2659, 2660, 2661, 2662, 2663, 2664, 2665, 2666, 2667, 2668, 2669, 2670, 2671, 2672, 2673, 2674, 2675, 2676, 2677, 2678, 2679, 2680, 26

			DESIGN DEPARTMENT (E)
			DATE - 08-01-80
			QUANTITY IN INCHES
			SCALE - 1/2" = 1'
			MATL - STEEL SPEC. 58
10-0-0	REVISIONS COMPLETE	8-01	1
DATE	REVISIONS		MG DETAIL N° 3-455



100

— **THE** —

HARDENED & TEMPERED TO A
MIN. OF 100-120 HRC
AT 1000°F

REMOVED OR OTHER APPROVED
ANTI-RUST FINISH AFTER ASSEMBLY

CANCELLED.
BUSH, SLIDE, REAR.

		ORIGINAL DEPARTMENT(S)
		DATE > 88-8-88
		DIMENSIONS IN INCHES
		SCALE > 1/4" = 1'
		MATERIAL SPEC. N.B.
15-1-88	REWORKS CANCELLED. R-187. 15	MG DETAIL N° 3466
DATE	REWORKS	

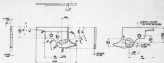


FIGURE 1-1



FIGURE 1-2

FIGURE 1-3

FIGURE 1-4
FIGURE 1-5
FIGURE 1-6

FIGURE 1-7

FIGURE 1-8
FIGURE 1-9

CANCELLED

RD

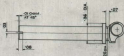
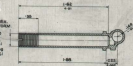
LECTOR

REVISIONS

NO.	DESCRIPTION	DATE	BY	CHKD.
1	REVISION	1-1-68	RD	
2	REVISION	1-1-68	RD	
3	REVISION	1-1-68	RD	
4	REVISION	1-1-68	RD	
5	REVISION	1-1-68	RD	
6	REVISION	1-1-68	RD	
7	REVISION	1-1-68	RD	
8	REVISION	1-1-68	RD	
9	REVISION	1-1-68	RD	
10	REVISION	1-1-68	RD	

SS BALL METAL BR.
AMERICAN NAT. FORM

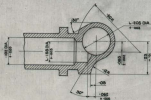
WAL DIA. L 230
WICH DIA. L 212
H 241
MIN DIA. L 199
H 206



ACTUAL SIZE.

FINISH -

BROWNED OR OTHER APPROVED
ANTI-RUST FINISH.



SCALE - 1/2"



CANCELLED.

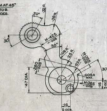
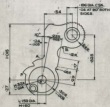
GUIDE SPRING, MAIN.

SEALER 2-10-48 GAT 1000

		DESIGN DEPARTMENT (C)
		DATE - 10-10-48
		DIMENSIONS IN INCHES
		SCALE - 1/2" = 1"
		MATL - STEEL SPEC. 1018
BY -	DRIVING UNCLE -	R. D.
DATE		AMENDMENT'S

MG DETAIL No 3471

SMALL ASSEMBLY



1. THE STATE OF TEXAS, COUNTY OF DALLAS
 2. DO HEREBY CERTIFY THAT THE ABOVE IS A TRUE AND CORRECT
 3. TRANSLATION OF THE INSTRUMENT DESCRIBED IN THE
 4. PRECEDING PAGE.
 5. WITNESS MY HAND AND SEAL OF OFFICE, THIS 15TH DAY OF
 6. APRIL, 2010.
 7. NOTARY PUBLIC FOR THE STATE OF TEXAS
 8. MY COMM. EXPIRES 04/15/2012
 9. _____
 10. NOTARY PUBLIC

1992-1993

11. 1995年10月1日起，凡在我国境内销售货物的单位和个人，均应按销售额的17%缴纳增值税。

HARDENED & TEMPERED THROUGHOUT
TO A CLF. OF 400-500 MEASURED
AS FOLLOWS:

1000

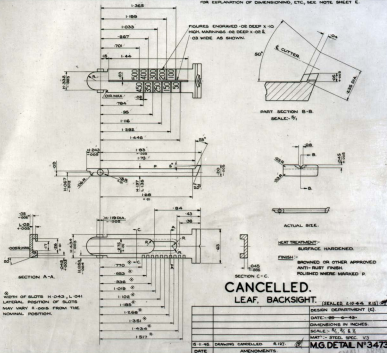
RESEARCHED (OR OTHER APPROVED)
ANTI-RUST FINISH.
POLYURETHANE-BASED SOLUBLE IN OIL

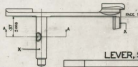
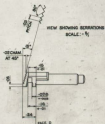
CANCELLED.

HAMMER

[illegible]

DESIGN DEPARTMENT DATE: 08-01-03 COMMISSIONED BY: JAMES DESIGNED BY: JY & J MADE BY: STEEL, B.C. & S.	
01 1-00 DATE:	DRAWING: LAMINATED... B. 027 NAME: JAMES B. S.
MG DETAIL N° 3472	





CANCELLED.

LEVER, SLIDE, LOCKING

1998, 2000, 2002, 2004, 2006, 2008, 2010, 2012, 2014, 2016, 2018, 2020

1998, 1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008, 2009, 2010, 2011, 2012, 2013, 2014, 2015, 2016, 2017, 2018, 2019, 2020, 2021, 2022, 2023, 2024, 2025, 2026, 2027, 2028, 2029, 2030, 2031, 2032, 2033, 2034, 2035, 2036, 2037, 2038, 2039, 2040, 2041, 2042, 2043, 2044, 2045, 2046, 2047, 2048, 2049, 2050, 2051, 2052, 2053, 2054, 2055, 2056, 2057, 2058, 2059, 2060, 2061, 2062, 2063, 2064, 2065, 2066, 2067, 2068, 2069, 2070, 2071, 2072, 2073, 2074, 2075, 2076, 2077, 2078, 2079, 2080, 2081, 2082, 2083, 2084, 2085, 2086, 2087, 2088, 2089, 2090, 2091, 2092, 2093, 2094, 2095, 2096, 2097, 2098, 2099, 2100, 2101, 2102, 2103, 2104, 2105, 2106, 2107, 2108, 2109, 2110, 2111, 2112, 2113, 2114, 2115, 2116, 2117, 2118, 2119, 2120, 2121, 2122, 2123, 2124, 2125, 2126, 2127, 2128, 2129, 2130, 2131, 2132, 2133, 2134, 2135, 2136, 2137, 2138, 2139, 2140, 2141, 2142, 2143, 2144, 2145, 2146, 2147, 2148, 2149, 2150, 2151, 2152, 2153, 2154, 2155, 2156, 2157, 2158, 2159, 2160, 2161, 2162, 2163, 2164, 2165, 2166, 2167, 2168, 2169, 2170, 2171, 2172, 2173, 2174, 2175, 2176, 2177, 2178, 2179, 2180, 2181, 2182, 2183, 2184, 2185, 2186, 2187, 2188, 2189, 2190, 2191, 2192, 2193, 2194, 2195, 2196, 2197, 2198, 2199, 2200, 2201, 2202, 2203, 2204, 2205, 2206, 2207, 2208, 2209, 2210, 2211, 2212, 2213, 2214, 2215, 2216, 2217, 2218, 2219, 2220, 2221, 2222, 2223, 2224, 2225, 2226, 2227, 2228, 2229, 2230, 2231, 2232, 2233, 2234, 2235, 2236, 2237, 2238, 2239, 2240, 2241, 2242, 2243, 2244, 2245, 2246, 2247, 2248, 2249, 2250, 2251, 2252, 2253, 2254, 2255, 2256, 2257, 2258, 2259, 2260, 2261, 2262, 2263, 2264, 2265, 2266, 2267, 2268, 2269, 2270, 2271, 2272, 2273, 2274, 2275, 2276, 2277, 2278, 2279, 2280, 2281, 2282, 2283, 2284, 2285, 2286, 2287, 2288, 2289, 2290, 2291, 2292, 2293, 2294, 2295, 2296, 2297, 2298, 2299, 2300, 2301, 2302, 2303, 2304, 2305, 2306, 2307, 2308, 2309, 2310, 2311, 2312, 2313, 2314, 2315, 2316, 2317, 2318, 2319, 2320, 2321, 2322, 2323, 2324, 2325, 2326, 2327, 2328, 2329, 2330, 2331, 2332, 2333, 2334, 2335, 2336, 2337, 2338, 2339, 2340, 2341, 2342, 2343, 2344, 2345, 2346, 2347, 2348, 2349, 2350, 2351, 2352, 2353, 2354, 2355, 2356, 2357, 2358, 2359, 2360, 2361, 2362, 2363, 2364, 2365, 2366, 2367, 2368, 2369, 2370, 2371, 2372, 2373, 2374, 2375, 2376, 2377, 2378, 2379, 2380, 2381, 2382, 2383, 2384, 2385, 2386, 2387, 2388, 2389, 2390, 2391, 2392, 2393, 2394, 2395, 2396, 2397, 2398, 2399, 2400, 2401, 2402, 2403, 2404, 2405, 2406, 2407, 2408, 2409, 2410, 2411, 2412, 2413, 2414, 2415, 2416, 2417, 2418, 2419, 2420, 2421, 2422, 2423, 2424, 2425, 2426, 2427, 2428, 2429, 2430, 2431, 2432, 2433, 2434, 2435, 2436, 2437, 2438, 2439, 2440, 2441, 2442, 2443, 2444, 2445, 2446, 2447, 2448, 2449, 2450, 2451, 2452, 2453, 2454, 2455, 2456, 2457, 2458, 2459, 2460, 2461, 2462, 2463, 2464, 2465, 2466, 2467, 2468, 2469, 2470, 2471, 2472, 2473, 2474, 2475, 2476, 2477, 2478, 2479, 2480, 2481, 2482, 2483, 2484, 2485, 2486, 2487, 2488, 2489, 2490, 2491, 2492, 2493, 2494, 2495, 2496, 2497, 2498, 2499, 2500, 2501, 2502, 2503, 2504, 2505, 2506, 2507, 2508, 2509, 2510, 2511, 2512, 2513, 2514, 2515, 2516, 2517, 2518, 2519, 2520, 2521, 2522, 2523, 2524, 2525, 2526, 2527, 2528, 2529, 2530, 2531, 2532, 2533, 2534, 2535, 2536, 2537, 2538, 2539, 2540, 2541, 2542, 2543, 2544, 2545, 2546, 2547, 2548, 2549, 2550, 2551, 2552, 2553, 2554, 2555, 2556, 2557, 2558, 2559, 2560, 2561, 2562, 2563, 2564, 2565, 2566, 2567, 2568, 2569, 2570, 2571, 2572, 2573, 2574, 2575, 2576, 2577, 2578, 2579, 2580, 2581, 2582, 2583, 2584, 2585, 2586, 2587, 2588, 2589, 2590, 2591, 2592, 2593, 2594, 2595, 2596, 2597, 2598, 2599, 2600, 2601, 2602, 2603, 2604, 2605, 2606, 2607, 2608, 2609, 2610, 2611, 2612, 2613, 2614, 2615, 2616, 2617, 2618, 2619, 2620, 2621, 2622, 2623, 2624, 2625, 2626, 2627, 2628, 2629, 2630, 2631, 2632, 2633, 2634, 2635, 2636, 2637, 2638, 2639, 2640, 2641, 2642, 2643, 2644, 2645, 2646, 2647, 2648, 2649, 2650, 2651, 2652, 2653, 2654, 2655, 2656, 2657, 2658, 2659, 2660, 2661, 2662, 2663, 2664, 2665, 2666, 2667, 2668, 2669, 2670, 2671, 2672, 2673, 2674, 2675, 2676, 2677, 2678, 2679, 26

HARDENED & TEMPERED THROUGHOUT TO A
DEPTH OF 1/2" - 3/4" MEASURED AT POINTS B

CLINICAL CORRELATION - RADIO MEASUREMENT AT 150KV X

BRONZED OR OTHER APPROVED ANTI-RUST FINISH
POLISHED WITH MASTIC IF

			DESIGN DEPARTMENT (D)
			DATE - 29-8-87
			DIMENSIONS IN INCHES
			SCALE - 1/4" = 1'-0"
			MATERIAL - STEEL, SPEC. V5
2-1-88	DESIGNING COMPLETED	5.87	MGDETAIL N°3474
DATE	AMOUNTS		



CANCELLED.

HEAT TREATMENT

HARDENED & TEMPERED TO A B.R.N. OF
400-500 MEASURED AT POINT "C"

FINISH:

BROWNED OR OTHER APPROVED ANTI-RUST FINISH
POLISHED WHERE MARKED "P"

LEVER, TRIPPING, (SEALED, 2-10-44, 8-60) 54

		DESIGN DEPARTMENT (X)
		DATE -- 88-8-10
		DIMENSIONS IN INCHES
		SCALE -- 1/4" = 1'
		MATERIAL -- STEEL, SPEC. A36
IS - 8 - 45	DRAWING CANCELLED. R. 127	MG DETAIL NO 3475
DATE	REVISIONS	

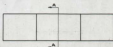
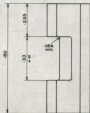
[illegible]

Table 1



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CASE FURNISHED BETWEEN LINES 12,
TO A DEPTH OF ONE TO ONE AND A
HALF OF 2540-2550
EACH LEFT SOFT

100

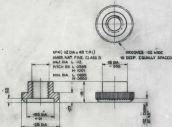
BRONDED OR OTHER APPROVED ANTI-RUST
FINISH AFTER ASSEMBLY.

CANCELLED.

LOCKING PIECE. 12-1/2" x 12-1/2" x 12-1/2"

		DESIGN DEPARTMENT (H)
		CALL - 225-4-447
		CONNECTIONS TO OTHERS
		CALL - 4 E. N.
		DATE/AREA - 1000, 1000, 1000
10 10 10	Continued, Continued	10 10 10
DATE	ADDRESS/DETAILS	M.G.DETAIL N°3477

FOR EXPLANATION OF DIMENSIONING, ETC., SEE NOTE SHEET E



Abstract

100

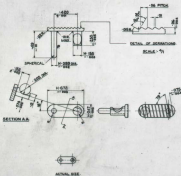
APPROVED ON OTHER APPROVED
MULTI-PART FORMS.

CANCELLED.

NUT, SPRING, LINK

www.elsevier.com/locate/jmb

		DESIGN DEPARTMENT (S)
		DATE - 02-0-80
		DIMENSIONS IN INCHES
		SCALE - 1/4" = 1'-0"
		MAT'L - STEEL SPEC. V2
02-0-80	DRAWING CANCELLED.	BY 102
DATE	AMENDMENTS	MG DETAIL N° 3478



CANCELLED

FINISH

BRONZE OR OTHER APPROVED
ANTI-RUST FINISH
POLISHED WHERE MARKED "P"

PIN. ARM.

SCALE: 1/4" = 1" *as shown*

		DESIGN DEPARTMENT (S)
		DATE: 10-1-40
		DRAWING IN CHARGE
		SCALE: 1/4" = 1"
		MATERIAL: BRONZE, SPEC. V. 44, T. 1
10-1-40.	DRAWING CANCELLED.	R. J. T. <i>as shown</i>
DATE.	APPROVED.	MG DETAIL N° 3479

EMAIL: ADW@...



ACTUAL SIZE.

~~FIG. 1~~

LEFT BRANT.

CANCELLED.

PIN . AXIS . LINK

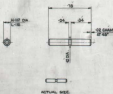
SCALE 1/8" = 1" 1/2" 1/4" 1/8" 1/16"

		DESIGN DEPARTMENT (C)
		DATE - 22-12-42
		DIMENSIONS IN INCHES.
		SCALE - 1/8" = 1"
		MATERIAL - STEEL SPEC D.D.S.
5-1-42	DRAWING CANCELLED -	5-1-42
DATE.	AMENDMENT.	

MGDETAIL N° 3480

SMALL ARMS - X

FOR EXPLANATION OF DIMENSIONING, ETC., SEE NOTE SHEET E.



HEAT TREATMENT

TEMPERED & TEMPERED TO
A D.P.M. OF 400-500

FINISH

LEFT AS FROM HEAT TREATMENT

CANCELLED
PIN, AXIS, TRIGGER

SCALE: 1" = .04" A-B .04"

		DESIGN DEPARTMENT (E)
		DATE: 10-10-55
		DIMENSIONS IN INCHES
		SCALE: 1" = .04" & 1"
		MATL: STEEL SPEC. D.D. 5
10-10-55	DRAWING CANCELLED	10-10-55
DATE	AMENDMENTS	MG DETAIL N° 3481

HEALTH TREATMENT:

Table 1

10

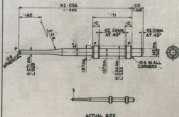
SAVED ON OTHER
APPROXIMATELY 100,000
FOR THE YEAR 1990

CANCELLED
PIN, CATCH, MAGAZINE

1000

		DESIGN DEPARTMENT (S)
		DATE: 08-02-83
		ENGINEER: M. G. H.
		SCALE: 1/2" = 1'
		MATERIAL: STEEL, SPEC. V. 2
11-11	DESIGNED: UNDESIGNED	M. G. DETAIL N° 3482
11-11	UNDESIGNED	

1994, 1995, 1996, 1997, 1998, 1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008, 2009, 2010, 2011, 2012, 2013, 2014, 2015, 2016, 2017, 2018, 2019, 2020, 2021, 2022, 2023, 2024, 2025, 2026, 2027, 2028, 2029, 2030, 2031, 2032, 2033, 2034, 2035, 2036, 2037, 2038, 2039, 2040, 2041, 2042, 2043, 2044, 2045, 2046, 2047, 2048, 2049, 2050, 2051, 2052, 2053, 2054, 2055, 2056, 2057, 2058, 2059, 2060, 2061, 2062, 2063, 2064, 2065, 2066, 2067, 2068, 2069, 2070, 2071, 2072, 2073, 2074, 2075, 2076, 2077, 2078, 2079, 2080, 2081, 2082, 2083, 2084, 2085, 2086, 2087, 2088, 2089, 2090, 2091, 2092, 2093, 2094, 2095, 2096, 2097, 2098, 2099, 2100, 2101, 2102, 2103, 2104, 2105, 2106, 2107, 2108, 2109, 2110, 2111, 2112, 2113, 2114, 2115, 2116, 2117, 2118, 2119, 2120, 2121, 2122, 2123, 2124, 2125, 2126, 2127, 2128, 2129, 2130, 2131, 2132, 2133, 2134, 2135, 2136, 2137, 2138, 2139, 2140, 2141, 2142, 2143, 2144, 2145, 2146, 2147, 2148, 2149, 2150, 2151, 2152, 2153, 2154, 2155, 2156, 2157, 2158, 2159, 2160, 2161, 2162, 2163, 2164, 2165, 2166, 2167, 2168, 2169, 2170, 2171, 2172, 2173, 2174, 2175, 2176, 2177, 2178, 2179, 2180, 2181, 2182, 2183, 2184, 2185, 2186, 2187, 2188, 2189, 2190, 2191, 2192, 2193, 2194, 2195, 2196, 2197, 2198, 2199, 2200, 2201, 2202, 2203, 2204, 2205, 2206, 2207, 2208, 2209, 2210, 2211, 2212, 2213, 2214, 2215, 2216, 2217, 2218, 2219, 2220, 2221, 2222, 2223, 2224, 2225, 2226, 2227, 2228, 2229, 2230, 2231, 2232, 2233, 2234, 2235, 2236, 2237, 2238, 2239, 2240, 2241, 2242, 2243, 2244, 2245, 2246, 2247, 2248, 2249, 2250, 2251, 2252, 2253, 2254, 2255, 2256, 2257, 2258, 2259, 2260, 2261, 2262, 2263, 2264, 2265, 2266, 2267, 2268, 2269, 2270, 2271, 2272, 2273, 2274, 2275, 2276, 2277, 2278, 2279, 2280, 2281, 2282, 2283, 2284, 2285, 2286, 2287, 2288, 2289, 2290, 2291, 2292, 2293, 2294, 2295, 2296, 2297, 2298, 2299, 2300, 2301, 2302, 2303, 2304, 2305, 2306, 2307, 2308, 2309, 2310, 2311, 2312, 2313, 2314, 2315, 2316, 2317, 2318, 2319, 2320, 2321, 2322, 2323, 2324, 2325, 2326, 2327, 2328, 2329, 2330, 2331, 2332, 2333, 2334, 2335, 2336, 2337, 2338, 2339, 2340, 2341, 2342, 2343, 2344, 2345, 2346, 2347, 2348, 2349, 2350, 2351, 2352, 2353, 2354, 2355, 2356, 2357, 2358, 2359, 2360, 2361, 2362, 2363, 2364, 2365, 2366, 2367, 2368, 2369, 2370, 2371, 2372, 2373, 2374, 2375, 2376, 2377, 2378, 2379, 2380, 2381, 2382, 2383, 2384, 2385, 2386, 2387, 2388, 2389, 2390, 2391, 2392, 2393, 2394, 2395, 2396, 2397, 2398, 2399, 2400, 2401, 2402, 2403, 2404, 2405, 2406, 2407, 2408, 2409, 2410, 2411, 2412, 2413, 2414, 2415, 2416, 2417, 2418, 2419, 2420, 2421, 2422, 2423, 2424, 2425, 2426, 2427, 2428, 2429, 2430, 2431, 2432, 2433, 2434, 2435, 2436, 2437, 2438, 2439, 2440, 2441, 2442, 2443, 2444, 2445, 2446, 2447, 2448, 2449, 2450, 2451, 2452, 2453, 2454, 2455, 2456, 2457, 2458, 2459, 2460, 2461, 2462, 2463, 2464, 2465, 2466, 2467, 2468, 2469, 2470, 2471, 2472, 2473, 2474, 2475, 2476, 2477, 2478, 2479, 2480, 2481, 2482, 2483, 2484, 2485, 2486, 2487, 2488, 2489, 2490, 2491, 2492, 2493, 2494, 2495, 2496, 2497, 2498, 2499, 2500, 2501, 2502, 2503, 2504, 2505, 2506, 2507, 2508, 2509, 2510, 2511, 2512, 2513, 2514, 2515, 2516, 2517, 2518, 2519, 2520, 2521, 2522, 2523, 2524, 2525, 2526, 2527, 2528, 2529, 2530, 2531, 2532, 2533, 2534, 2535, 2536, 2537, 2538, 2539, 2540, 2541, 2542, 2543, 2544, 2545, 2546, 2547, 2548, 2549, 2550, 2551, 2552, 2553, 2554, 2555, 2556, 2557, 2558, 2559, 2560, 2561, 2562, 2563, 2564, 2565, 2566, 2567, 2568, 2569, 2570, 2571, 2572, 2573, 2574, 2575, 2576, 2577, 2578, 2579, 2580, 2581, 2582, 2583, 2584, 2585, 2586, 2587, 2588, 2589, 2590, 2591, 2592, 2593, 2594, 2595, 2596, 2597, 2598, 2599, 2600, 2601, 2602, 2603, 2604, 2605, 2606, 2607, 2608, 2609, 2610, 2611, 2612, 2613, 2614, 2615, 2616, 2617, 2618, 2619, 2620, 2621, 2622, 2623, 2624, 2625, 2626, 2627, 2628, 2629, 2630, 2631, 2632, 2633, 2634, 2635, 2636, 2637, 2638, 2639, 2640, 2641, 2642, 2643, 2644, 2645, 2646, 2647, 2648, 2649, 2650, 2651, 2652, 2653, 2654, 2655, 2656, 2657, 2658, 2659, 2660, 2661, 2662, 2663, 2664, 2665, 2666, 2667, 2668, 2669, 2670, 2671, 2672, 2673, 2674, 2675, 26



HEAT TREATMENT

HARDENED & TEMPERED TO A D.R. OF 450-550 MEASURED AT 1

FINISH

BROWNED OR OTHER APPROVED ANTI-RUST FINISH POLISHED WHERE MARKED P.

CANCELLED

PIN, FIRING

DESIGNED BY: [Signature] DATE: 10-10-44

		DESIGN DEPARTMENT (1)
		DATE: 10-10-44
		DIMENSIONS IN INCHES
		SCALE: 1/2" = 1"
		MATERIAL: STEEL SPEC. V. 1
10-10-44	DRAWING CANCELLED. R. 107.	MG. DETAIL NO. 3483
DATE	AMENDMENTS	

FOR EXPLANATION OF DIMENSIONING, ETC., SEE NOTE SHEET E.



ACTUAL SIZE.

FRONT -

LEFT SIDE.

CANCELLED

PIN, NUT, RETAINING.

SCALE 7/8" = 1" R.F. 1/2"

		DESIGN DEPARTMENT (E)
		DATE: 7-22-43
		DIMENSIONS IN INCHES.
		SCALE - 7/8" = 1"
		MAT'L - STEEL SPEC. D.O.S.
15-1-43	DRAWING CANCELLED. R.F.P. 1/2"	MG DETAIL N° 348-4
DATE	AMENDMENTS.	

SMALL ARMS



ACTUAL SIZE.

~~END~~

LEFT BRIDGE

CANCELLED.**PIN, PLUNGER.**

SCALE 1/8" = 1" 1/2"

		DESIGN DEPARTMENT (E).
		DATE - 10-10-48
		DIMENSIONS IN INCHES
		SCALE - 1/8" = 1"
		MATERIAL - STEEL SPEC. NO.
IS IT	REMOVED, CANCELLED	DATE - 10-10-48
DATE	APPROVED BY	

MIG DETAIL N° 3485

SMALL SCALE

FOR EXPLANATION OF DIMENSIONS, ETC., SEE NOTE SHEET E.



ACTUAL SIZE.

FRONT

LEFT ELEVATION

CANCELLED.

PIN, PLUNGER, TRIPPING, LEVER.
PIN, SPRING, TRIPPING, LEVER.

DESIGNED BY: J. H. H. H.
DATE: 10-10-1910

		DESIGN DEPARTMENT (E)
		DATE: 10-10-1910
		DIMENSIONS IN INCHES.
		SCALE: 1/2" = 1"
		MAT'L: STEEL SPEC. D.D.S.
W. F. H.	DRAWING CANCELLED.	A. H. T.
DATE:	AMENDMENTS.	M.G. DETAIL N° 3486

FOR EXPLANATION OF DIMENSIONS, ETC., SEE NOTE SHEET E



2000 2001

[illegible]

440-450 & 450-460 TO A
RANGE OF 400-500.



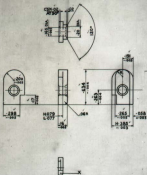
LEFT AN EYE HEAT TREATMENT

CANCELLED
PIN SEAR.

1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008, 2009, 2010, 2011, 2012, 2013, 2014, 2015, 2016, 2017, 2018, 2019, 2020, 2021, 2022, 2023, 2024, 2025, 2026, 2027, 2028, 2029, 2030, 2031, 2032, 2033, 2034, 2035, 2036, 2037, 2038, 2039, 2040, 2041, 2042, 2043, 2044, 2045, 2046, 2047, 2048, 2049, 2050, 2051, 2052, 2053, 2054, 2055, 2056, 2057, 2058, 2059, 2060, 2061, 2062, 2063, 2064, 2065, 2066, 2067, 2068, 2069, 2070, 2071, 2072, 2073, 2074, 2075, 2076, 2077, 2078, 2079, 2080, 2081, 2082, 2083, 2084, 2085, 2086, 2087, 2088, 2089, 2090, 2091, 2092, 2093, 2094, 2095, 2096, 2097, 2098, 2099, 2100, 2101, 2102, 2103, 2104, 2105, 2106, 2107, 2108, 2109, 2110, 2111, 2112, 2113, 2114, 2115, 2116, 2117, 2118, 2119, 2120, 2121, 2122, 2123, 2124, 2125, 2126, 2127, 2128, 2129, 2130, 2131, 2132, 2133, 2134, 2135, 2136, 2137, 2138, 2139, 2140, 2141, 2142, 2143, 2144, 2145, 2146, 2147, 2148, 2149, 2150, 2151, 2152, 2153, 2154, 2155, 2156, 2157, 2158, 2159, 2160, 2161, 2162, 2163, 2164, 2165, 2166, 2167, 2168, 2169, 2170, 2171, 2172, 2173, 2174, 2175, 2176, 2177, 2178, 2179, 2180, 2181, 2182, 2183, 2184, 2185, 2186, 2187, 2188, 2189, 2190, 2191, 2192, 2193, 2194, 2195, 2196, 2197, 2198, 2199, 2200, 2201, 2202, 2203, 2204, 2205, 2206, 2207, 2208, 2209, 2210, 2211, 2212, 2213, 2214, 2215, 2216, 2217, 2218, 2219, 2220, 2221, 2222, 2223, 2224, 2225, 2226, 2227, 2228, 2229, 2230, 2231, 2232, 2233, 2234, 2235, 2236, 2237, 2238, 2239, 2240, 2241, 2242, 2243, 2244, 2245, 2246, 2247, 2248, 2249, 2250, 2251, 2252, 2253, 2254, 2255, 2256, 2257, 2258, 2259, 2260, 2261, 2262, 2263, 2264, 2265, 2266, 2267, 2268, 2269, 2270, 2271, 2272, 2273, 2274, 2275, 2276, 2277, 2278, 2279, 2280, 2281, 2282, 2283, 2284, 2285, 2286, 2287, 2288, 2289, 2290, 2291, 2292, 2293, 2294, 2295, 2296, 2297, 2298, 2299, 2300, 2301, 2302, 2303, 2304, 2305, 2306, 2307, 2308, 2309, 2310, 2311, 2312, 2313, 2314, 2315, 2316, 2317, 2318, 2319, 2320, 2321, 2322, 2323, 2324, 2325, 2326, 2327, 2328, 2329, 2330, 2331, 2332, 2333, 2334, 2335, 2336, 2337, 2338, 2339, 2340, 2341, 2342, 2343, 2344, 2345, 2346, 2347, 2348, 2349, 2350, 2351, 2352, 2353, 2354, 2355, 2356, 2357, 2358, 2359, 2360, 2361, 2362, 2363, 2364, 2365, 2366, 2367, 2368, 2369, 2370, 2371, 2372, 2373, 2374, 2375, 2376, 2377, 2378, 2379, 2380, 2381, 2382, 2383, 2384, 2385, 2386, 2387, 2388, 2389, 2390, 2391, 2392, 2393, 2394, 2395, 2396, 2397, 2398, 2399, 2400, 2401, 2402, 2403, 2404, 2405, 2406, 2407, 2408, 2409, 2410, 2411, 2412, 2413, 2414, 2415, 2416, 2417, 2418, 2419, 2420, 2421, 2422, 2423, 2424, 2425, 2426, 2427, 2428, 2429, 2430, 2431, 2432, 2433, 2434, 2435, 2436, 2437, 2438, 2439, 2440, 2441, 2442, 2443, 2444, 2445, 2446, 2447, 2448, 2449, 2450, 2451, 2452, 2453, 2454, 2455, 2456, 2457, 2458, 2459, 2460, 2461, 2462, 2463, 2464, 2465, 2466, 2467, 2468, 2469, 2470, 2471, 2472, 2473, 2474, 2475, 2476, 2477, 2478, 2479, 2480, 2481, 2482, 2483, 2484, 2485, 2486, 2487, 2488, 2489, 2490, 2491, 2492, 2493, 2494, 2495, 2496, 2497, 2498, 2499, 2500, 2501, 2502, 2503, 2504, 2505, 2506, 2507, 2508, 2509, 2510, 2511, 2512, 2513, 2514, 2515, 2516, 2517, 2518, 2519, 2520, 2521, 2522, 2523, 2524, 2525, 2526, 2527, 2528, 2529, 2530, 2531, 2532, 2533, 2534, 2535, 2536, 2537, 2538, 2539, 2540, 2541, 2542, 2543, 2544, 2545, 2546, 2547, 2548, 2549, 2550, 2551, 2552, 2553, 2554, 2555, 2556, 2557, 2558, 2559, 2560, 2561, 2562, 2563, 2564, 2565, 2566, 2567, 2568, 2569, 2570, 2571, 2572, 2573, 2574, 2575, 2576, 2577, 2578, 2579, 2580, 2581, 2582, 2583, 2584, 2585, 2586, 2587, 2588, 2589, 2590, 2591, 2592, 2593, 2594, 2595, 2596, 2597, 2598, 2599, 2600, 2601, 2602, 2603, 2604, 2605, 2606, 2607, 2608, 2609, 2610, 2611, 2612, 2613, 2614, 2615, 2616, 2617, 2618, 2619, 2620, 2621, 2622, 2623, 2624, 2625, 2626, 2627, 2628, 2629, 2630, 2631, 2632, 2633, 2634, 2635, 2636, 2637, 2638, 2639, 2640, 2641, 2642, 2643, 2644, 2645, 2646, 2647, 2648, 2649, 2650, 2651, 2652, 2653, 2654, 2655, 2656, 2657, 2658, 2659, 2660, 2661, 2662, 2663, 2664, 2665, 2666, 2667, 2668, 2669, 2670, 2671, 2672, 2673, 2674, 2675, 2676, 2677, 2678, 2679, 2680, 26

		DESIGN DEPARTMENT (C)
		DATE: - 4-10-78
		DRAWINGS IN NOES
		SCALE: - 1/4" = 1'
		MATL: - STEEL, SPCL. S.S.
5-1-78	DRAWING CANCELLED	BY: [Signature] MGD DETAIL N° 3487
DATE	AMENDMENTS	

FOR EXPLANATION OF DIMENSIONING, ETC., SEE NOTE SHEET E.



ACTUAL SIZE.

HEAT TREATMENT -

HARDENED & TEMPERED TO A B.P.N.
OF 450 - 550 MEASURED AT R.

FINISH -

BROWNED OR OTHER APPROVED
ANTI-RUST FINISH.

CANCELLED
PLATE . LOCKING.

SCALE: 2-1/2" = 1" 2-1/2" = 1"

		DESIGN DEPARTMENT (E)
		DATE - 22-6-42
		DIMENSIONS IN INCHES.
		SCALE - 2 1/2" = 1"
		MATL - STEEL SPEC. N.S.
15-11-42	DRAWING APPROVED BY	MG DETAIL N° 3489
DATE	AMENDMENTS.	

FOR EXPLANATION OF DIMENSIONING, ETC., SEE NOTE SHEETS.

SECTION 50 TYP. R.W.
BASIC PLAN FOR FORM

GRY. DIA. 4" DIA.

L. 12.00

WICH DIA. 4" DIA.

L. 12.00

GRA. DIA. 4" DIA.



ACTUAL SIZE

FINISH

BROWNED OR OTHER APPROVED
ANTI-RUST FINISH

CANCELLED
PLUG, GUIDE.

SECTION 50 TYP. R.W.

		DESIGN DEPARTMENT (IC)
		DATE - 08-0-00
		DIMENSIONS IN INCHES
		SCALE - 1/2" = 1'
		MATL - STEEL SPEC. V.1
5-1-00	DESIGNED (ENCL. 12)	8-07-00
DATE	AMENDMENTS	MGDETAIL N° 3490



ACTUAL SIZE

HEAT TREATMENT -

SURFACE HARDENED.

FINISH -

LEFT AS FROM HEAT
TREATMENT.

POLISHED WHERE MARKED P

CANCELLED

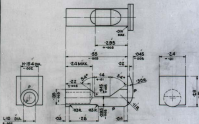
PLUNGER, CATCH, SAFETY.

SCALE 2-1/2" = 1" IF

		DESIGN DEPARTMENT (C)
		DATE - 11-11-1918
		QUANTITIES IN LBS.
		SCALE 5/8"
		MATERIAL - STEEL SPEC. V.C.
11-11-18	DRAWING CANCELLED.	BY: <i>[Signature]</i>
DATE	APPROVED/DATE	MG DETAIL N° 3492

SMALL ARMS

FOR EXPLANATION OF DIMENSIONING, ETC., SEE NOTE SHEET E.



HEAT TREATMENT:-

SURFACE HARDENED.

FINISH:-

LEFT AS FROM HEAT TREATMENT.
POLISHED WHERE MARKED R.

CANCELLED

PLUNGER, LEVER, TRIPPING.

REVISION 1-10-44
P. 10-10-44

		DESIGN DEPARTMENT (E)
		DATE:- 4-10-43
		DIMENSIONS IN INCHES.
		SCALE:- 1/2" = 1"
		MAT'L:- STEEL SPEC. V.3
IS-1-42	DRAWING CANCELLED.	8-10-42
DATE	AMENDMENTS.	

MG. DETAIL NO 3493

SMALL ARMS

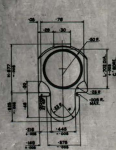


ACTUAL SIZE.

FINISHBROWNED OR OTHER APPROVED ANTI-RUST FINISH
AFTER ASSEMBLY.**CANCELLED****RIVET BUSH.**

SEALED 2-10-44, S.W. J.B.

		DESIGN DEPARTMENT (C).
		DATE - 28-6-43.
		DIMENSIONS IN INCHES.
		SCALE - 1/2" = 1".
		MATERIAL - STEEL, SPEC. 13.
5-2-48.	REVISED, CANCELLED.	5-2-48. J.B.
DATE	AMENDMENTS.	MG. DETAIL N° 3494

[illegible]

Technical drawings of a mechanical part, showing a cross-section and a side view with dimensions.

[illegible]

Notes: - BROWNED OR OTHER APPROVED,
ANTI-RUST FINISH EXTERNALLY. AFTER ASSEMBLY
INTERIOR TO BE PROTECTED.

15-0-48	DRAWING CANCELLED. E 127	DESIGN DEPARTMENT	DATE - 10-0-48	MANAGER, E. A. H. E.
2-10-48	DRAWING REPAIRED.		DIMENSIONS IN INCHES	
			SCALE - 1/8" = 1'-0"	
27-4-48			MAT - STEEL SPEC V. 8. TS	
12-3-48			M/G DETAIL N° 3497	

CANCELLED.

SMALL AREA

Technical drawing of a mechanical part, showing three views: front, top, and side. The drawing includes dimensions in inches and a note indicating a simplified representation.

Front View: Shows a cylindrical part with a central hole. Dimensions include a total length of 1.50, a central hole diameter of 0.50, and a flange diameter of 1.00. A note indicates a simplified representation of a more complex part.

Top View: Shows a circular cross-section with a central hole. Dimensions include a total diameter of 1.00, a central hole diameter of 0.50, and a flange diameter of 1.00. A note indicates a simplified representation of a more complex part.

Side View: Shows a cross-section of the part. Dimensions include a total height of 1.00, a central hole diameter of 0.50, and a flange diameter of 1.00. A note indicates a simplified representation of a more complex part.

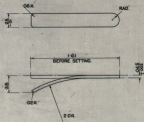
Note: DRAWING IS A SIMPLIFIED REPRESENTATION OF A MORE COMPLEX PART.

POST-TEST-TEST - POST-TEST - SURVEY

~~CONFIDENTIAL~~ - ~~EXCLUDED FROM DISSEM~~
~~EXCLUDED FROM DISSEM~~

CANCELLED.
SLIDE BACKSIGHT...

		DESIGN DEPARTMENT (L)
		DATE: - - - - -
		DIMENSIONS IN INCHES
		SCALE: - - - - -
		MATL: STEEL SPEC. NO.
IF CANCELLED	DRAWING CANCELLED	BY: <i>[Signature]</i> MO DETAIL N° 3498
DATE	AMENDMENTS	

WEIGHT TEST

SPRING IS TO BE POSITIONED AS SHOWN. A LOAD OF 30 LB. APPLIED IN DIRECTION OF ARROW 'W' IS TO DEFLECT END OF SPRING TO HORIZONTAL POSITION OR WITHIN .04 ABOVE HORIZONTAL.

CRAMP TEST

END OF SPRING TO BE DEFLECTED TO A DISTANCE OF 10 BELOW HORIZONTAL POSITION FOR A PERIOD OF 12 HOURS, AFTER WHICH IT MUST RETURN TO THE FREE DIMENSIONS SHOWN.

HEAT TREATMENT

HARDENED AND SPRING TEMPERED

FINISH

BROWNED OR OTHER APPROVED ANTI-RUST FINISH.

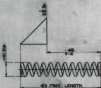
ACTUAL SIZE

CANCELLED.

SPRING, BACKSIGHT. (SCALE 2-1/2"=1" 1/2")

		DESIGN DEPARTMENT (6)
		DATE - 10-6-45
		DIMENSIONS IN INCHES
		SCALE - 1/2"=1"
		MATERIAL - STEEL, SPEC 102A
IS - 1-10	DRAWING CANCELLED - R/ET	MG DETAIL N° 3499
DATE	REVISIONS	

FOR EXPLANATION OF DIMENSIONING, ETC., SEE NOTE SHEET E.



ACTUAL SIZE.

DIA. OF WIRE .025 (UPER WASHBURN 2 WIRE GAUGE)
SPRING MAY BE WOUND LEFT OR RIGHT HAND.

NO. OF EFFECTIVE COILS EQUALLY SPACED 12
TOTAL NUMBER OF COILS 12
END COILS TO BE CLOSED IN, SQUARE SQUARE TO THE AXIS OF
THE SPRING AND THE SHARP ENDS REMOVED.

SPRING TO BE TESTED BEFORE GAUGING BY COMPRESSION TO A
LENGTH OF .80 FOR A PERIOD OF 12 HOURS AFTER WHICH IT
MUST CONFORM TO THE FREE LENGTH SHOWN.

SPRING IS TO WORK FREELY IN ITS LOADED AND UNLOADED
CONDITION IN A HOSE OF .150 AND OVER A ROD .015.

HEAT TREATMENT

TEMPERED.

CANCELLED
SPRING, CATCH, MAGAZINE.

REVISED 2-12-44 (10)

		DESIGN DEPARTMENT (2)
		DATE - 68-8-43
		DIMENSIONS IN INCHES
		SCALE - 1/2" = 1"
		MAT'L - STEEL SPEC. STA. 1
6-8-45	REVISED, CANCELLED.	M/G DETAIL N° 3500
DATE	REVISIONS	



ACTUAL SIZE.

DI. OF WIRE - 0.06 (W. OR WASHBURN'S BROWN GALVE)
SPRING MAY BE WOUND LEFT OR RIGHT HAND.

W. OF EFFECTIVE COILS EQUALLY SPACED 1-3.
TOTAL W. OF COILS 1-4 1/2.

END COILS TO BE CLOSED IN, BRASS SQUARE
TO THE END OF THE SPRING, AND THE SHARP
ENDS REMOVED.

SPRING IS TO BE TESTED BEFORE GRADING
BY COMPRESSION TO A LENGTH OF - 0.06
FOR A PERIOD OF 2 HRS. AFTER WHICH IT
MUST CONFORM TO THE FREE LENGTH SHOWN.

SPRING IS TO WORK FREELY IN ITS LOADED
AND UNLOADED CONDITIONS IN A BORE - 0.06.

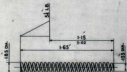
HEAT TREATMENT -

TEMPERED.

CANCELLED
SPRING, CATCH, SAFETY

(DEALER 20-11-10)

		DESIGN DEPARTMENT (C).
		DATE 1-22-8-40
		DRAWINGS IN ARCHES
		SCALE - 1/2" & 1"
		MAT - STEEL, SPEC. 5741
5 2-45	DESIGNED, CANCELLED	5 107
DATE	REVISIONS	M.G. DETAIL N° 3501



ACTUAL SIZE.

DIA. OF WIRE -.028 (MP 12 WASHBURN & MOEN GAUGE)

SPRING MAY BE WOUND LEFT OR RIGHT HAND.

NO OF EFFECTIVE COILS, EQUALLY SPACED - 23.

TOTAL NO OF COILS - 24 1/2.

2 COILS AT ONE END OF SPRING TO BE REDUCED IN DIAMETER AS SHOWN.

END COIL AT EACH END OF SPRING TO BE CLOSED IN, BRUING SQUARE TO THE AXIS OF THE SPRING AND THE SHARP ENDS REMOVED.

SPRING IS TO BE TESTED BEFORE GAGING BY COMPRESSION TO A LENGTH OF 1.10 FOR A PERIOD OF 12 HOURS, AFTER WHICH IT MUST CONFORM TO THE FREE LENGTH SHOWN.

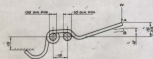
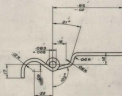
SPRING IS TO WORK FREELY IN ITS LOADED & UNLOADED CONDITIONS IN A BORE OF .180 DIA.

HEAT TREATMENT:-

TEMPERED.

CANCELLED.
SPRING, LEVER, LOCKING.

		DESIGN DEPARTMENT (E)
		DATE: 28-6-43
		DIMENSIONS IN INCHES.
		SCALE: 5 & 1/2
		MATERIAL: STEEL - SPEC. 17A.1
15-1-45	DRAWING CANCELLED- R.187.	MG DETAIL N°3502
DATE	APPROVED	



WEIGHT TEST¹⁴

SPRING IS TO BE POSITIONED AS SHOWN.
A LOAD OF $\frac{3}{4}$ LB APPLIED IN DIRECTION OF
ARROW W IS TO DEFLECT END OF SPRING
TO POSITION AT A.

GRAPHIC DESIGN

END OF SPRING TO BE REFLECTED TO
POSITION B FOR A PERIOD OF 2 HOURS
AFTER WHICH IT MUST RETURN TO THE FREE
SUSPENDING POSITION

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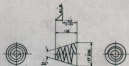
TEMPERATURE

CANCELLED

SPRING, LEVER, TRIPPING

0000-0001-9300-9300

		DESIGN DEPARTMENT (E)
		DATE -- 09-08-45
		DIMENSIONS IN INCHES
		SCALE -- 1/2" = 1'
		MATERIAL -- STEEL SPEC. E.T.C.
0-1-47	DRAWING CANCELLED. R. SET.	M.G. DETAIL N°3503
DATE	AMENDMENTS	



ATTN: 333

DIA. OF WIRE - .025 (AP 24 HIGHWIRE 2 HIGH GAUGE)

SPRING MAY BE WOUND LEFT OR RIGHT HAND.

NUMBER OF EFFECTIVE COILS, EQUALLY SPACED 3.

SHARP ENDS REMOVED.

SPRING TO BE TESTED BEFORE SALESING BY COMPRESSION TO A LENGTH OF .407 FOR A PERIOD OF 2 HOURS, AFTER WHICH IT MUST CONFORM TO THE FREE LENGTH SHOWN.

SPRING MUST WORK FREELY IN A TAPERED HOLE OF SMALLER DIA. .407 AND INCLUDED ANGLE OF HOLES .70°

HEAT TREATMENT:

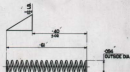
TEMPERED.

CANCELLED.

SPRING, PLUNGER, BACKSIGHT.

		DESIGN DEPARTMENT (S)
		DATE - 10-1-40 (SEEN 2-1-40)
		DIMENSIONS IN INCHES
		SCALE - 1/2" = 1"
		MATS - STEEL - SPEC. STAL
S-1-40	DRAWING CANCELLED	MG DETAIL N° 3508
DATE	APPROVALS	

CHART ARMS



ACTUAL SIZE

DIA. OF WIRE - $\frac{1}{16}$ " (TO WASHBURN & MOON GAUGE)
 SPRING MAY BE WOUND LEFT OR RIGHT HAND.

NO. OF EFFECTIVE COILS, EQUALLY SPACED, $15\frac{1}{2}$
 TOTAL NO. OF COILS - 17.

END COILS TO BE CLOSED IN, GROUND SQUARE TO THE
 AXIS OF THE SPRING AND THE SHARP ENDS REMOVED.

SPRING IS TO BE TESTED BEFORE GALVANIZING BY COMPRESSION
 TO A LENGTH OF 25 FOR A PERIOD OF 2 HOURS AFTER WHICH
 IT MUST CONFORM TO THE FREE LENGTH SHOWN.

SPRING IS TO WORK FREELY IN ITS LOADED & UNLOADED
 CONDITIONS IN A BORE OF .036 DIA.

HEAT TREATMENT:-

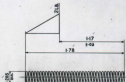
TEMPERED.

CANCELLED.

SPRING, PLUNGER, TRIPPING LEVER.

		DESIGN DEPARTMENT (E)
		DATE - 29-4-43
		DIMENSIONS IN INCHES.
		SCALE - 1/2" = 1"
		MATERIAL - STEEL - SPEC. ST. 1
25 11-48	CHANGED CANCELLED	8-1-57
DATE	AMENDMENTS	MG DETAIL NO 3507

FOR EXPLANATION OF DIMENSIONING ETC., SEE NOTE SHEET E.



ACTUAL SIZE.

DIA. OF WIRE-0.062 (WIRE WASHBURN & MOEN GAUGE)
SPRING MAY BE WOUND RIGHT OR LEFT HAND.

WIRE OF EFFECTIVE COILS EQUALLY SPACED-34"
TOTAL NUMBER OF COILS-34"
END COILS TO BE CLOSED IN, SQUARE TO
THE AXIS OF THE SPRING AND SHARP ENDS REMOVED.

SPRING TO BE TESTED BEFORE GAUGING BY COMPRESSION
TO A LENGTH OF 1.0 FOR A PERIOD OF 12 HOURS AFTER
WHICH IT MUST CONFORM TO THE FREE LENGTH SHOWN.

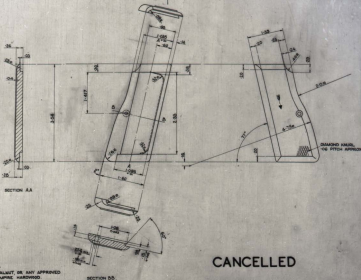
SPRING IS TO WORK FREELY IN ITS LOADED & UNLOADED
CONDITIONS IN A BORE OF .225 DIA. & OVER A ROD .145 DIA.

HEAT TREATMENT-
TEMPERED.

CANCELLED
SPRING, PIN, FIRING.

(COPIED 11-10-44, 11-11-47)

		DESIGN DEPARTMENT(L)
		DATE- 20-6-43-
		DIMENSIONS IN INCHES
		SCALE- 5/8" = 1"
		MATERIAL- STEEL, SPEC. STAI
20-6-43	DRAWING CANCELLED.	11-10-44
DATE	AMENDMENTS.	MIG. DETAIL N° 3508.



CANCELLED

STOCK, SIDE, LEFT

DESIGN DEPARTMENT (E)

DATE: - 11-1-41

DIMENSIONS IN INCHES

SCALE: - 1/4"

MAT'L: - SEE ABOVE

M.G. DETAIL N° 3510

IF & 45 DRAWING CANCELLED: - 11-1-41

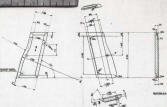
DATE: - 11-1-41

APPROVED:

MATERIAL:
WALNUT, OR ANY APPROVED
DURABLE HARDWOOD

TREATMENT:
DIRECTION OF LONG GRAIN
INDICATED THIS

TREATMENT:
FINISHED IN LUBRIC OIL
FOR 30 MINUTES



1000

100

90

CANCELLED.

[illegible]

100

100

100

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Abstract

[illegible][illegible]

100

FOR EXPLANATION OF DIMENSIONING, ETC., SEE NOTE SHEET E.



ACTUAL SIZE

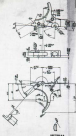
FINISH

BROWNED OR OTHER APPROVED
ANTI-RUST FINISH AFTER ASSEMBLY

CANCELLED.

STUD. SPRING. SEAR. DESIGNED 2-10-44 R.W. 100

		DESIGN DEPARTMENT (E)
		DATE - 48 - 5 - 48 -
		DIMENSIONS IN INCHES.
		SCALE - 1/2" = 1"
		MAT'L - STEEL SPEC 4/3
15-2-48	DRAWING CANCELLED	15-2-48
DATE	AMENDMENTS	MG DETAIL N° 3512



CANCELLED.
TRIGGER

RD

NOTES: 1. SEE NOTE SHEET 1 FOR DIMENSIONS AND MATERIALS.

NO.	DESCRIPTION	DATE	BY
1	TRIGGER	10/10/50	RD
2	TRIGGER	10/10/50	RD
3	TRIGGER	10/10/50	RD
4	TRIGGER	10/10/50	RD
5	TRIGGER	10/10/50	RD
6	TRIGGER	10/10/50	RD
7	TRIGGER	10/10/50	RD
8	TRIGGER	10/10/50	RD
9	TRIGGER	10/10/50	RD
10	TRIGGER	10/10/50	RD

